

**SECTION 1: CHEMICAL AND MANUFACTURER IDENTIFICATION**

**Product Name: PT 100 PART B**

**Penntek Industrial Coatings**  
 21034 Heron Way, Suite 104  
 Lakeville, MN 55044  
 Main 952-236-9305 or 1-844-290-9364  
 Email: info@penntekcoatings.com  
 www.penntekcoatings.com

Product Code: 1207A284

**24 Hour Emergency:** INFOTRAC: 1-800-535-5053

**Outside U.S. and Canada:** Infotrac: 352-323-3500

INFOTRAC Customer ID: 72826

NOTE: INFOTRAC and National Response Center emergency numbers to be used only in the event of chemical emergencies involving a spill, leak, fire, exposure or accident involving chemicals

Product Use:

Not recommended for:

Because many of the conditions are within the user's knowledge and control, it is essential that the user evaluate and determine whether the product is suitable and appropriate for a particular use and intended application, and complies with all local applicable laws, regulations, standards, and guidance.

**SECTION 2: HAZARD(S) IDENTIFICATION**

**GHS Classification Scale**

1=Severe Hazard; 4=Slight Hazard

**GHS Ratings:**

Flammable liquid	4	Flash point $\geq 60^{\circ}\text{C}$ (140°F) and $\leq 93^{\circ}\text{C}$ (200°F)
Skin sensitizer	1	Skin sensitizer

**GHS Hazards**

H227	Combustible liquid
H317	May cause an allergic skin reaction

**GHS Precautions**

P210	Keep away from heat, sparks, open flames and hot surfaces. No smoking!
P235	Keep cool
P261	Avoid breathing dust/fume/gas/mist/vapours/spray
P272	Contaminated work clothing should not be allowed out of the workplace
P280	Wear protective gloves, protective clothing, eye protection, face protection
P321	Specific treatment (see first aid section on this label/SDS)
P363	Wash contaminated clothing before reuse
P302+P352	IF ON SKIN: Wash with soap and water

P333+P313	If skin irritation or a rash occurs: Get medical advice/attention
P370+P378	In case of fire: Use dry chemical / CO2 / foam for extinction
P403+P235 P501	Store in a well ventilated area. Keep cool Dispose of contents / container to an approved waste disposal facility

**Warning**



**SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS**

Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
DL-Aspartic acid, N,N'-(methylenedi-4,1-cyclohexanediyl)bis-, tetraethyl ester 136210-30-5 70 to 80%			
Aspartic acid, N,N'-[methylenebis(2-methyl-4,1-cyclohexanediyl)]bis-, tetraethyl ester 136210-32-7 20 to 30%			

**SECTION 4: FIRST AID MEASURES**

**Inhalation:** Move affected person to fresh air. If breathing has stopped, administer CPR. If the person vomits, clean the airway and turn their head to the side to prevent choking. If the person is unconscious but breathing, place them stably on their left side in the recovery position. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

**Eyes:** Flush eyes gently with clean water for at least 15 minutes. If irritation persists, seek immediate medical attention.

**Skin:** Remove any contaminated clothing using appropriate gloves. Rinse skin thoroughly for 15 minutes in a shower or with a hose. Seek immediate medical attention.

**Ingestion:** Rinse mouth with water to remove any residual chemical. If the person vomits, clean their airway and turn their head to the side to prevent choking. DO NOT induce vomiting and DO NOT give them anything to drink unless directed to do so by a physician. If the person is unconscious but breathing, place them stably on their left side in recovery position. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

**Additional Notes to Physician** - Treat symptomatically. No specific antidote available

## SECTION 5: FIREFIGHTING MEASURES

LEL: N/A

UEL: N/A

### Suitable Extinguishing Media:

Foam  
Carbon Dioxide (CO2)  
Dry Chemical

**Specific Hazards During Firefighting:** Prevent firefighting run-off from entering drains or sewers.

**Byproducts of Combustion:** Fires involving this product may release oxides of carbon and nitrogen, reactive hydrocarbons, and irritating vapors.

**Unusual Fire and Explosion Hazards:** Any closed container may rupture when exposed to extreme heat. Use a water spray to cool sealed containers. Solvent vapors are heavier than air and can travel along the ground.

## SECTION 6: ACCIDENTAL RELEASE MEASURES

### Spill / Leak Clean-Up Procedures:

Immediately turn off or isolate any source of ignition (pilot lights, electrical equipment, flames, heaters, etc.). Evacuate area and ventilate. Personnel wearing proper protective equipment should contain spill immediately with inert materials (sand, earth, chemical spill pads or cotton) by forming dikes. Dikes should be placed to contain spill in a manner that will prevent material from entering sewers and waterways. Large spills, once contained, may be picked up using explosion proof, non-sparking vacuum pumps, shovels, or buckets, and disposed of in suitable containers. If a large spill occurs notify the appropriate authorities.

In case of road spill or accident contact CHEMTREC (800-424-9300).

**CAUTION:** If spilled material is cleaned up using a regulated solvent, the resulting waste mixture will also be regulated.

Do not empty into drains. All disposal must comply with federal, state, and local regulations. The material, if spilled or discarded, may be a regulated waste. Refer to state and local regulations. Department of Transportation (DOT) regulations may apply for transporting this material when spilled. See Section 14.

## SECTION 7: HANDLING AND STORAGE

### Handling Precautions:

Open containers carefully and in a well ventilated area, and use appropriate respiratory protection. Wash hands thoroughly after handling. Keep containers closed when not in use. Do not transfer to unmarked containers. Empty containers contain product residue which may exhibit hazardous properties therefore, do not pressurize, cut, glaze, weld or use for any other purpose. Return drums to reclamation center for proper cleaning and reuse.

### Storage Requirements:

Store in a cool, dry, well ventilated area. Keep containers tightly closed and store away from heat, sparks, open flame or oxidizing materials. Extended storage at excessive temperatures may produce odorous and toxic fumes from product decomposition.

**SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION**

Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
DL-Aspartic acid, N,N'-(methylenedi-4,1-cyclohexanediy)bis-, tetraethyl ester 136210-30-5			
Aspartic acid, N,N'-[methylenebis(2-methyl-4,1-cyclohexanediy)]bis-, tetraethyl ester 136210-32-7			

**Engineering Controls:** Avoid creating dust or mist. Local exhaust ventilation, process enclosures, or other engineering controls are required when handling or using this product to avoid over exposure. Use explosion-proof ventilation equipment. Do not use in closed or confined spaces. Keep all levels below exposure limits. Perform regular monitoring to ensure exposure limits are not exceeded.

**Personal Protective Equipment (PPE):**

**Respiratory Protection** - Do not breathe vapors. When concentrations exceed the established limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA) until vapors are exhausted. Observe OSHA standard 29 CFR 1910.134 and ANSI Z88.2 requirements whenever workplace conditions require a respirators use.

**Hand Protection** - Wear appropriate protective gloves and clothing to prevent skin exposure. Gloves must be inspected prior to use. Use proper glove removal technique (without touching gloves outer surface) to avoid skin contact with this product.

**Eye Protection** - Use safety eyewear with splash guards or side shields. Use additional eye protection such as chemical safety goggles when the possibility for eye contact from splashing, spraying liquid, or airborne material exists.

**Skin Protection** - Avoid contact with this product. Wear appropriate protective gloves and clothing to prevent skin exposure. Use proper glove and clothing removal techniques to avoid skin contact with this product. When handling large quantities, eye wash stations and deluge showers should be available.

**Hygiene Measures:**

**General** - When using do not eat or drink. Wash hands with soap and water before breaks and at the end of each workday.

**Contaminated Equipment** - Avoid contact with contaminated clothing and protective gear/equipment. Wash before reuse.

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

This mixture typically exhibits the following properties under normal circumstances:

<b>Appearance</b> Liquid Dispersion <b>Physical State</b> Liquid <b>Lbs VOC/Gallon Less Water</b> 0.06 <b>g VOC/L Less Water</b> 7.44	<b>Odor</b> Organic Solvent <b>Specific Gravity (SG)</b> 1.056 <b>Flash point:</b> 74 C, 165 F <b>Boiling range:</b> N/A
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## SECTION 10: STABILITY AND REACTIVITY

### Product Stability (under normal conditions):

STABLE

**Incompatible Materials:** Strong acids, strong bases, oxidizing agents

**Hazardous Decomposition Products:** Carbon Dioxide (CO<sub>2</sub>), Carbon Monoxide (CO), Oxides of Nitrogen (NO<sub>x</sub>), dense black smoke

Hazardous polymerization will not occur.

## SECTION 11: TOXICOLOGICAL INFORMATION

### Mixture Toxicity

### Component Toxicity

### Principle Routes of Exposure:

Inhalation      Skin Contact      Eye Contact      Ingestion

### May cause damage to the following organs:

Eyes      Skin

### Effects of Overexposure

**Carcinogenicity:** The following chemicals comprise 0.1% or more of this mixture and are listed and/or classified as carcinogens or potential carcinogens by NTP, IARC, OSHA (mandatory listing) or ACGIH (optional listing):

<u>CAS Number</u>	<u>Description</u>	<u>% Weight</u>	<u>Carcinogen Rating</u>
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## SECTION 12: ECOLOGICAL INFORMATION

**Bioaccumulative Potential:** No data available

**Mobility in Soil:** No data available

**Persistence and Degradability:** No data available

### Component Ecotoxicity

## SECTION 13: DISPOSAL CONSIDERATIONS

Do not discharge product into sewer system. Dispose of in a licensed facility. Waste management should be in full compliance with federal, state, and local laws.

The transportation, storage, treatment and disposal of RCRA waste material must be conducted in compliance with 40 CFR 262, 263, 264, 268 and 270. Chemical additions, processing, or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate or otherwise inappropriate.

## SECTION 14: TRANSPORT INFORMATION

This material is classified for transport as follows:

Agency    Proper Shipping Name  
U.S. DOT    Not Regulated

UN Number    Packing Group    Hazard Class

**SECTION 15:    REGULATORY INFORMATION**

Additional regulatory listings where applicable

**TSCA Substance Control Act (TSCA)** All substances except those listed below appear in the Toxic Substances Control Act, Chemical Substance Inventory:

- None

**SECTION 16:    OTHER INFORMATION**

**Disclaimer:** The Volatile Organic Compound (VOC) content reported herein, if any, is based on a material VOC calculation. Several methods are used for the calculation of VOC content, and the standards and requirements regarding VOC content vary by location or jurisdiction.

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Date Prepared: 11/6/2015

Reviewer Revision

**Revision Notes:**